# Offer Maximum Value with Minimum Cost

# **Always More than You Expect**

**Corrugated strapping solution** 



#### TP-702C

High speed corrugated strapper



Corrugated 4-side bundle squaring and strapping system





#### TP-702CCQ

Corrugated 3-side bundle squaring and strapping system

C-BT

Bundle turner for corrugated carton





#### TP-CIL

High speed corrugated inline squaring and strapping system



15F-1, NO. 17, SEC. 1, CHENGDE ROAD, TAIPEI 103, TAIWAN TEL: 886 2 2555 2515 FAX: 886 2 2555 2516

WEB: www.transpakcorp.com E-mail: transpak@transpak.com.tw



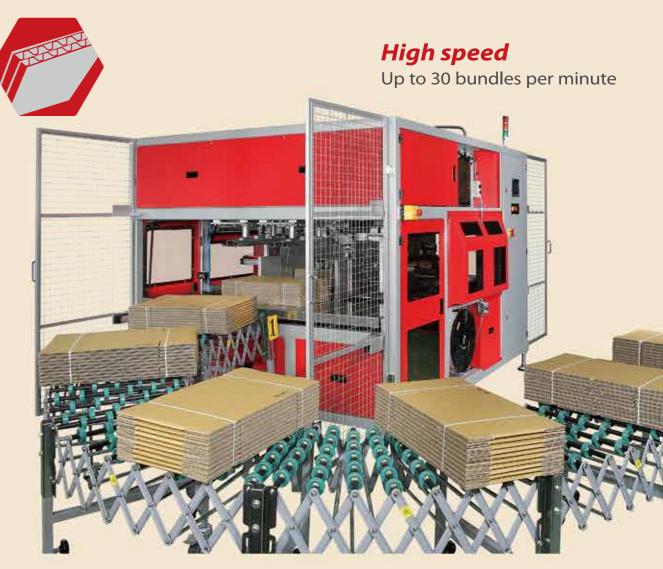
08.2016×2000



## All specifications are subject to change without notice.



# TransCorrLiner TP-CIL



TP-CIL TransCorrLiner is a high speed corrugated inline squaring and strapping system. It can meet the speed requirement of the fastest Flexo Folder Gluer and Casemaker in the industry.

We have the following 4 models:

- TP-CIL-13S Single head for single strapping, stack size up to 1300 mm wide
- •TP-CIL-13T Twin heads for single or parallel strappings, stack size up to 1300 mm wide
- TP-CIL-16S Single head for single strapping, stack size up to 1600 mm wide
- TP-CIL-16T Twin heads for single or parallel strappings, stack size up to 1600 mm wide

# CORRUGATED

**INLINE SQUARING AND STRAPPING SYSTEM** 

# **Inline Squaring and Strapping System**

Designed specifically for the corrugated industry

## **TP-CIL**

TP-CIL TransCorrLiner is a fully automatic system for strapping in the flute direction. Its high speed inline squaring and strapping provides a perfect match to your flexo folder gluer line and casemaker.

Its drape-strap feeding design allows TP-CIL to use economical PP strap with good performance. Fast and easy job change within 15 seconds for different bundle dimensions also greatly minimize costly downtime. Both make TP-CIL the most cost-effective strapping solution in the corrugated industry.



#### **Main Features**



#### Compact & Robust Strapping Head

TP-CIL uses the latest brushless DC motor technology in sealing head, needle, and off-center strapping to provide the highest level of accuracy and reliability. All motors are German-made.

The thermocouple controlled heat sealing system assures consistent and high sealing efficiency.



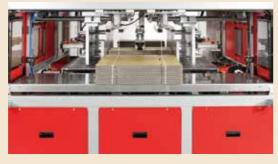
#### Intelligent Pusher Optimizes Speed (patents registered)

Intelligent self-positioned pusher detects bundle length and height automatically. It streamlines production line and increases strapping speed.



#### Strapping in the Flute Direction

Applying strapping in the transport direction, in line with the flutes, typically reduces strap consumption and also ensures the strap is applied in the optimum position.



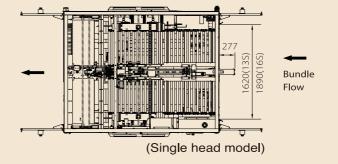
#### Independent Controlled Conveyor

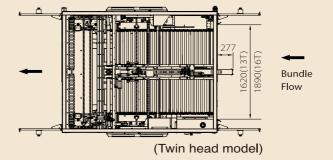
Built-in independent conveyor at the entrance eliminates bundle jams.

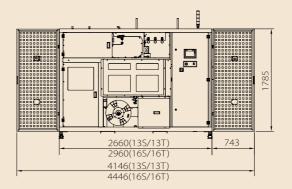


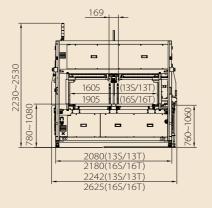
#### Automatic Bundle Size Setup System

The automatic setting mode makes TP-CIL fast set-up for bundle size change in 15 seconds. It minimizes costly downtime.









#### **More Features**

#### Siemens PLC and HMI (touch panel)

Provide easy adjustments, TEACH-IN programming, simplified set-up, and troubleshooting guides.

#### **Off-center Strapping**

The strapping position is adjustable for applying perfect strapping of complex bundles sizes and forms.

#### Hot Standby Mode (Twin head model only)

In single strap applications, the second head is in hot standby mode and can be activated in seconds automatically for eliminating downtime.

#### **Good for Inexpensive Narrow Strap**

The drape-strap feeding design allows TP-CIL to use economical PP strap. Maximize cost efficiency.

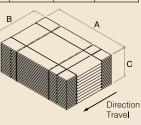
### **Options**

- Powered alignment device
- Air conditioner for control box
- Belt driven conveyor for the last bundle
- Sleep mode (transmission stop)
- Uplifted support
- Bus interface for bundle size data transfer from upstream equipment
- Auto splicer
- Auxiliary equipment: C-AC upstream accumulating conveyor for strapping line integration

#### **Stack Sizes**

Machine model	Width A (mm)		Length B (mm)		Height C (mm)	
	min	max	min	max	min	max
TP-CIL-13S	180	1300	180	1300	50	350
TP-CIL-13T	450	1300	180	1300	50	350
TP-CIL-16S	180	1600	180	1600	50	350
TP-CIL-16T	450	1600	180	1600	50	350

S(single): one strapping head T(twin): two strapping heads



## **Technical Data**

Capacity Up to 30 bundles/minute

Strap Width 5 mm, 6 mm, 8 mm, or 9 mm PP strap

Tension Range 1 - 20 kg

Bundle Weight max 30 kg

Conveyor Height 750 - 1050 mm

Transport Speed 30 - 80 m/minute

#### **Electrical Requirements**

220V, 380V, 400V 50/60 Hz 3PH